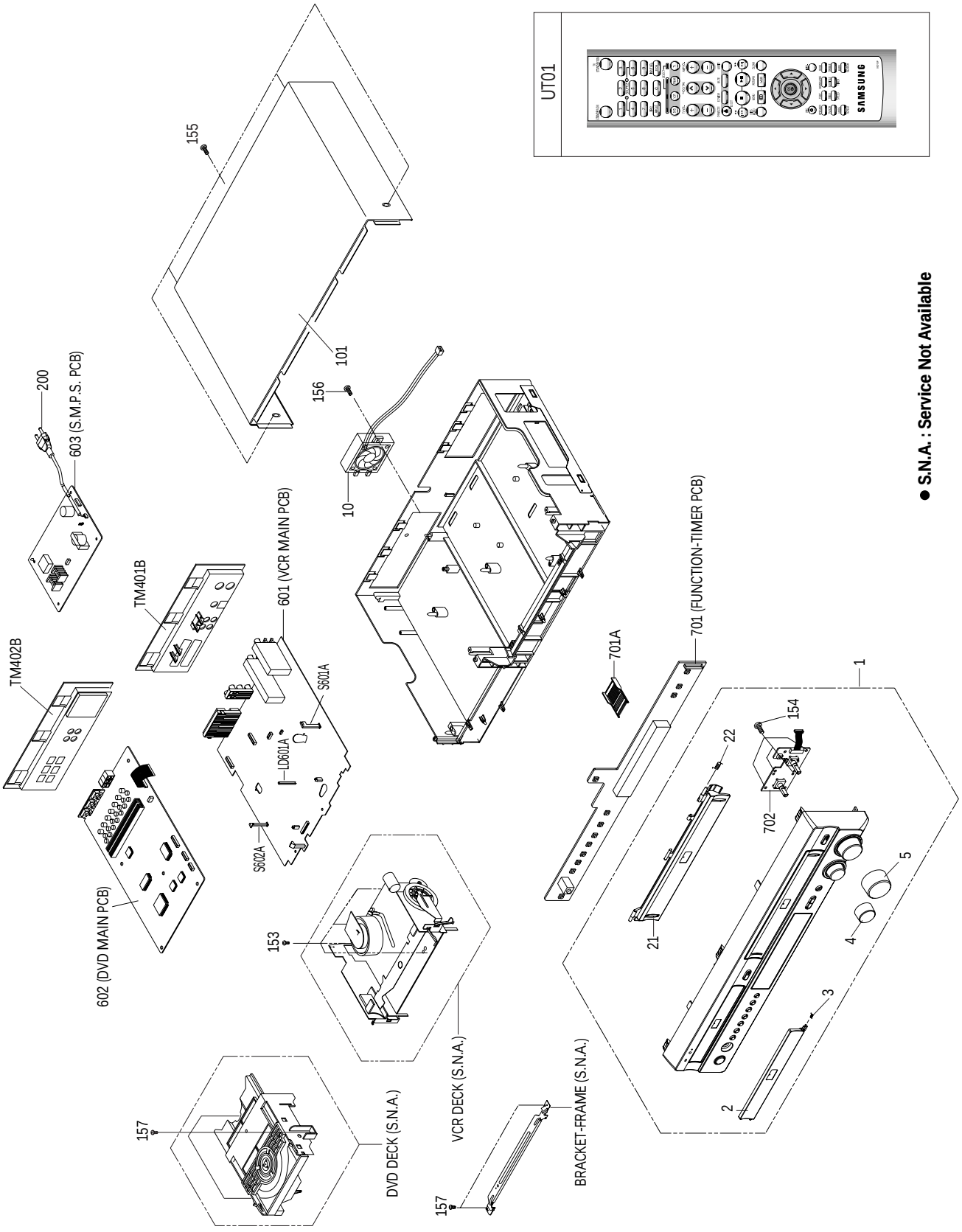
3. Exploded View and Parts List

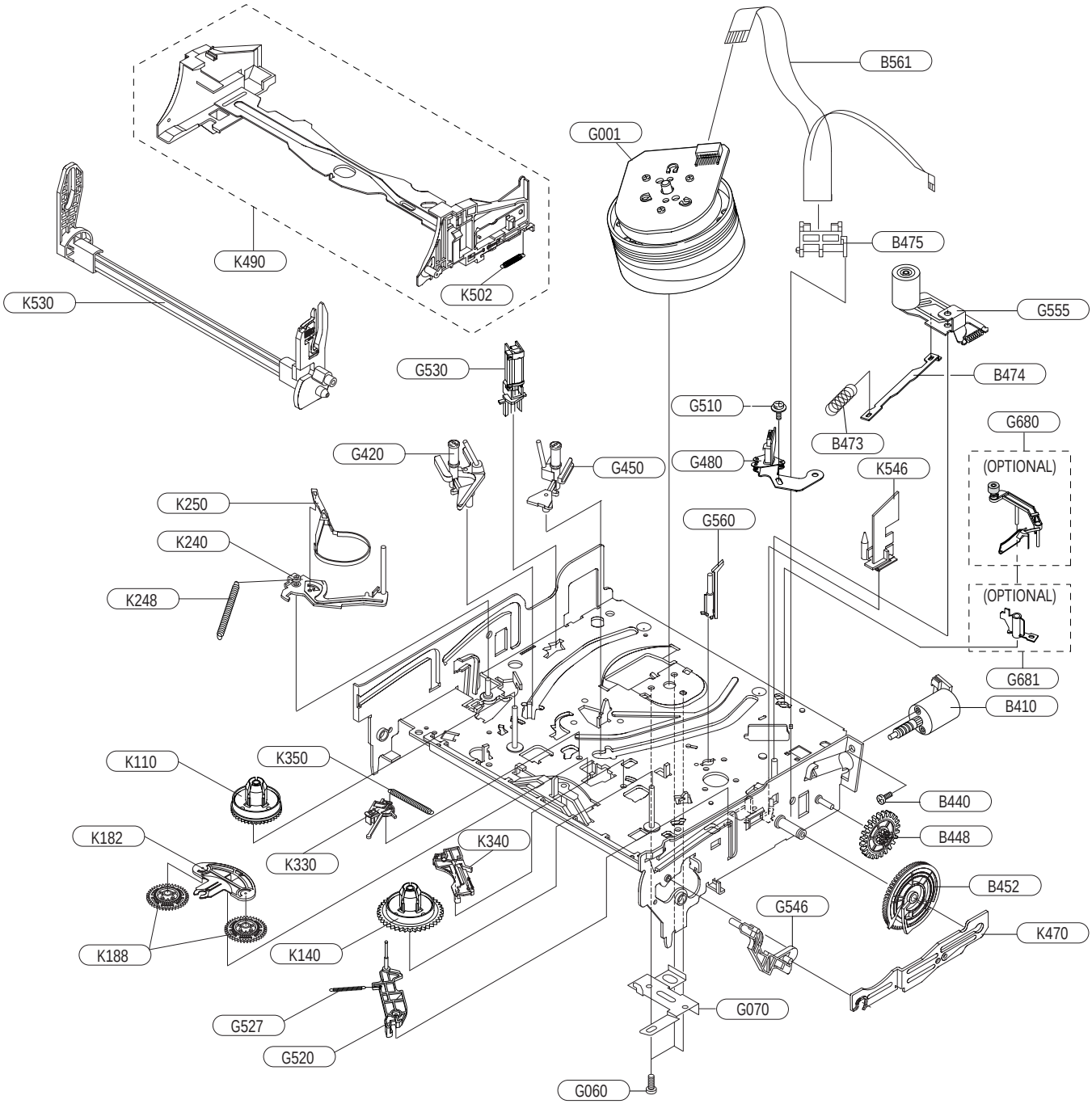
3-1 Cabinet Assembly - - -

3-1 Cabinet Assembly



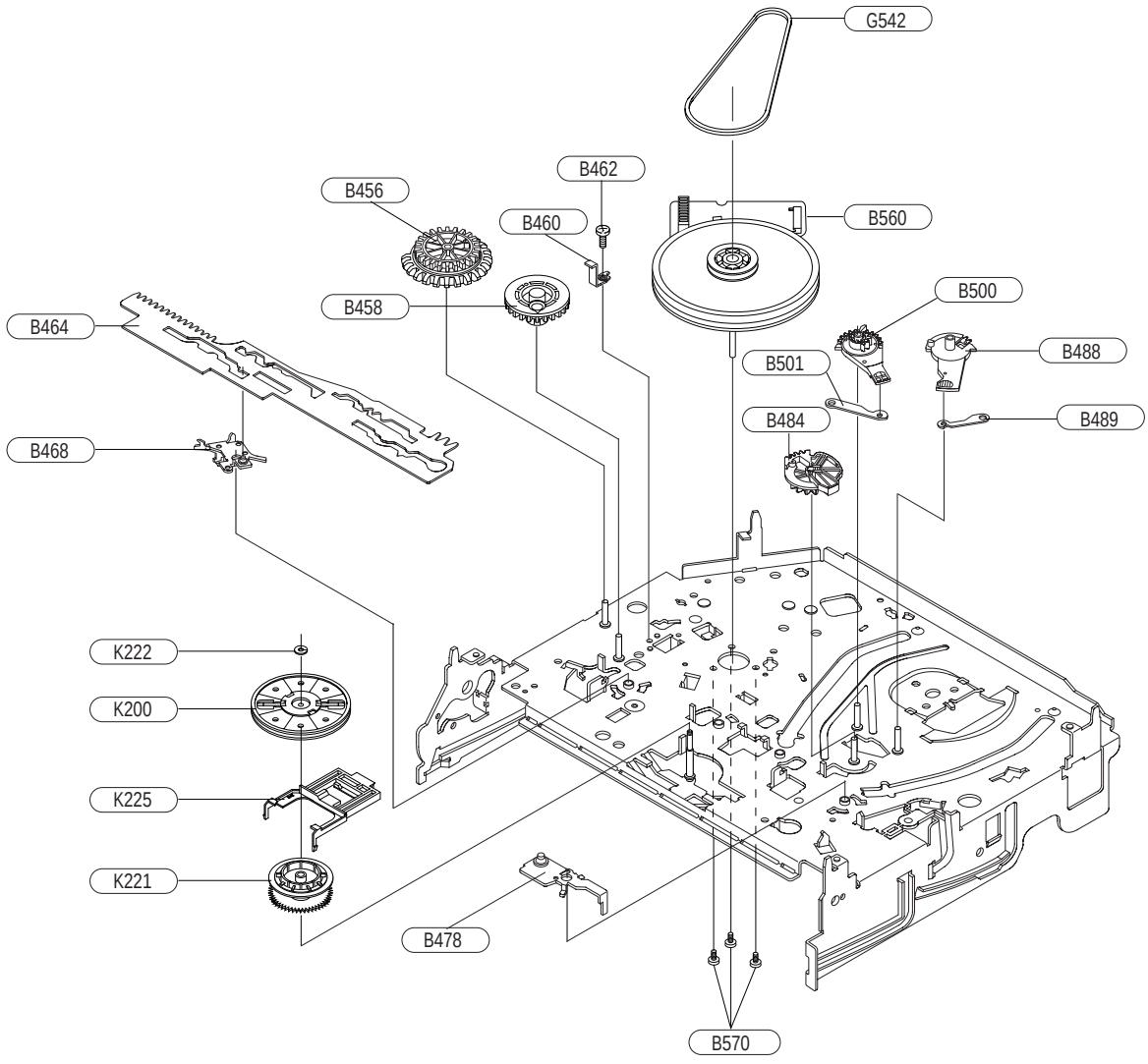
Loc. No	Parts No.	Description ; Specification	Remark
1	**Refer to table ; page 3-11**	ASSY-PANEL;	
2	AK64-00450A	DOOR-TRAY;CHT-8400T,ABS,T3.0,H19,-,-,SIL	
3	AK64-00334A	DOOR-SPRING;DVD-V3500,SWPB,,,,-,,	
4	AK64-00460A	KNOB-SELECT;CHT-8400T,ABS,T2.0,W16,L20,H	
5	AK64-00463A	KNOB-VOLUME;CHT-8400T,ABS,T2.0,W21,L28,H	
10	AK61-00158A	PAN;RDM4010S,-,T10mm,D40mm,W40mm,1	
21	**Refer to table ; page 3-11**	DOOR-CASSETTE;	
22	AK61-00014A	SPRING ETC;COMBO,SUS304,-,-,-,-,-,-,-,-,	
101	AK64-00424A	CABINET-TOP;CHT-500,TEXTURE,T0.525,W430,	
153	AC60-12126A	SCREW-BH;-,-,FE,FZY,BH,-,-,4*12,-,-	
154	6003-000283	SCREW-TAPTITE;BH,+,B,M3,L8,ZPC(YEL),SM20	
155	6003-000275	SCREW-TAPTITE;BH,+,B,M3,L10,BLK ,SWCH101	
156	6003-000275	SCREW-TAPTITE;BH,+,B,M3,L10,BLK ,SWCH101	
157	AC60-10063A	SCREW-TAPTITE;-,-,L12,ZPC3,+,-,M3,-,SWRC	
200	**Refer to table ; page 3-11**	CBF-POWER CORD;	
601	**Refer to table ; page 3-11**	ASSY PCB-MAIN;	
602	**Refer to table ; page 3-11**	ASSY PCB-DVD MAIN AMP;	
603	AC92-01462A	ASSY PCB-SMPS;CHT-8400,THEATER	
701	AC94-00251A	ASSY PCB-F/TIMER;DVD-CM500/XEG,THEATER	
702	AK94-00003A	ASSY PCB;SV-DVD7400,THEATER	
701A	3711-005008	CONNECTOR-HEADER;NOWALL,20P,1R,1.5MM,STR	
LD601A	AC61-21009A	HOLDER-LED;X-9,POM(M90-44),-,-,-,BLK,-	
S601A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
S602A	AC61-00229A	HOLDER-SENSOR;SCORPIO2,POM,-,-,-,BLACK,-	
TM401B	AC97-02352A	ASSY-CONNECTOR BOARD;HIPS HB,CHT-500/XEG	
TM402B	AK97-00517D	ASSY-CON BOARD;HIPS HB,CHT-500,BLK	
UT01	AK59-00015F	REMOCON-ASSY;CHT-500/XEU,SEC,210*55,-,53	

3-2 VCR Mechanical Parts (Top Side)



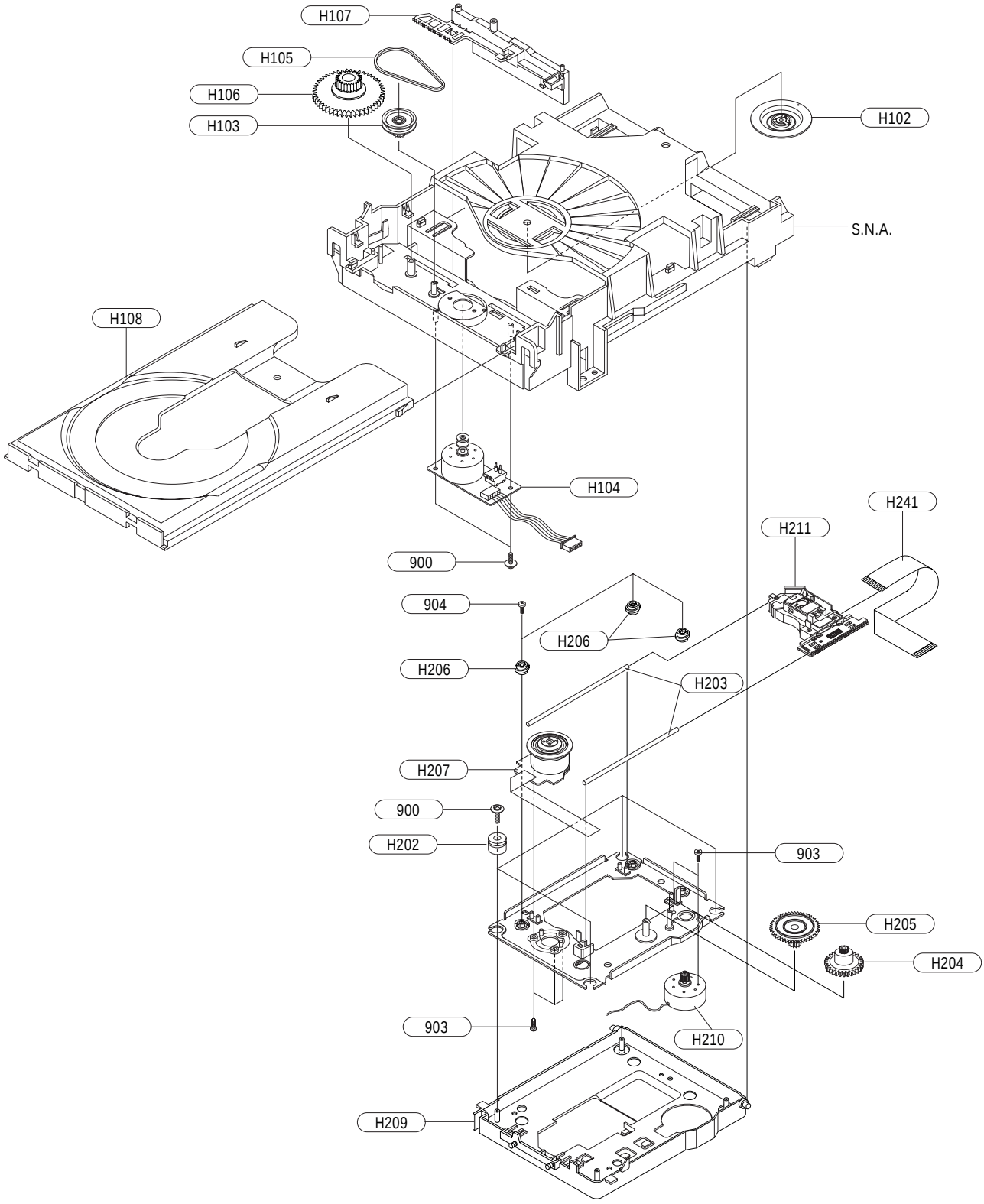
Loc. No	Parts No.	Description ; Specification	Remark
B410	AC31-00018A	MOTOR-LOADING ASSY;-,SCORPIO2(TS-10A),-,	
B440	AC60-10515A	SCREW-MACHINE;-,-,M3,L3,PH,+,-,-,ZPC,-	
B448	AC66-00008A	GEAR-WORM WHEEL;TS-10,POM,0.8,40,-,NAT,3	
B452	AC66-00011A	GEAR-FL CAM;TS-10,POM,0.8,59,-,BLK,48.48	
B473	AC61-00105A	SPRING ETC-PINCH DRIVE;TS-10,SUS304-WPB,	
B474	AC61-30180A	PLATE-JOINT;X-9,SECC20/20,T0.8,-,-,-,-	
B475	AC47-00003A	DAMPER-CAPSTAN;SCORPIO2,POM, NATUAL,-,-,	
B561	3809-001270	CABLE-FLAT;30V,80C,140MM,10P,1.25MM,UL28	
G001	AC97-02064A	ASSY-CYLINDER;PAL,CTS9-DS (KHAN),6PA(ALP	
	AC97-02065A	ASSY-CYLINDER;PAL,CTS9-DS (KHAN),6SA(ALP	SECAM Only
G060	6006-001092	SCREW-ASS'Y MACH;WS,PH,+,M3.0,L6.0,ZPC(Y	
G070	AC61-00161A	PLATE-GROUND DECK;TS-10,SPTE,T0.3,-,-,-,	
G420	AC66-80142A	SLIDER-SUPPLY ASSY;X-9,X-9(TS),-,-,-,-,-	
G450	AC66-80141A	SLIDER-TAKE UP ASSY;X-9,X-9(TS),-,-,-,-,	
G480	AC97-01655A	ASSY-HEAD ACE;-,SCORPIO2(TS-10A),HVMXA11	
G510	AC60-10518A	SCREW-TAP TITE;-,-,M2.6,L5.6,PH,+,SW+ZW,	
G520	AC66-00033A	LEVER-#9 GUIDE ASS'Y;TS-10,-,-,-,-,-,-,-	
G527	AC61-60553A	SPRING ETC-GUIDE 9;X-9,SUS304-WPB,0.25,-	
G530	AC33-00007A	HEAD-FE;-,-,HVFHPOO43A,-,-	
G546	AC66-00005A	LEVER-FL DOOR;TS-10,POM,-,-,-,-,NAT,-	
G555	AC66-00032A	LEVER-UNIT PINCH ASS'Y;TS-10,-,-,-,-,-,-	
G560	AC61-00122A	POST-#8 GUIDE ASS'Y;TS-10,POM+SUS 303	
G680	AC66-00046A	LEVER-HEAD CLEANER ASS'Y;TS-10,POM+URETH	(OPTIONAL)
G681	AC61-50686A	SLEEVE-HEAD CLEANER;-,POM,-,-,-,-,-,-,TS	(OPTIONAL)
K110	AC66-10267A	REEL-DISK S;X-9,POM,-,-,-,-,-,-	
K140	AC66-10268A	REEL-DISK T;X-9,POM,-,-,-,-,-,-	
K182	AC66-30524A	LEVER-IDLER;-,POM,-,-,-,-,-,-	
K188	AC66-00039A	GEAR-IDLE;TS-10,PET K3372,0.5,-,-,NTR,28	
K240	AC66-00035A	LEVER-TENSION ASS'Y;TS-10,SECC E20/20+SU	
K248	AC61-00107A	SPRING ETC-TENSION LEVER;TS-10,SUS304-WP	
K250	AC69-00104A	BAND-BRAKE ASS'Y;TS-10,-,-,-,-,-,-	
K330	AC66-30550A	LEVER-S.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K340	AC66-30549A	LEVER-T.BRAKE ASSY;-,POM+SUS,-,-,-,X-9	
K350	AC61-00106A	SPRING ETC-BRAKE;TS-10,SUS304-WPB,-,-,-,	
K470	AC66-00020A	SLIDER-FL DRIVE;TS-10,SECC E20/20,1.0,-,	
K490	AC61-00120A	HOLDER-FL CASS. ASS'Y;TS-10,-,-,-,-,-,-	
K502	AC61-60561A	SPRING ETC-FL.LEVER-LR;X-9,SUS304 WPB,OD	
K530	AC66-00034A	LEVER-FL ARM ASS'Y;TS-10,-,-,-,-,-,-,-	
K546	AC61-50658A	GUIDE-CASS. DOOR;X-9,POM,-,-,-,NTR	

3-3 VCR Mechanical Parts (Bottom Side)



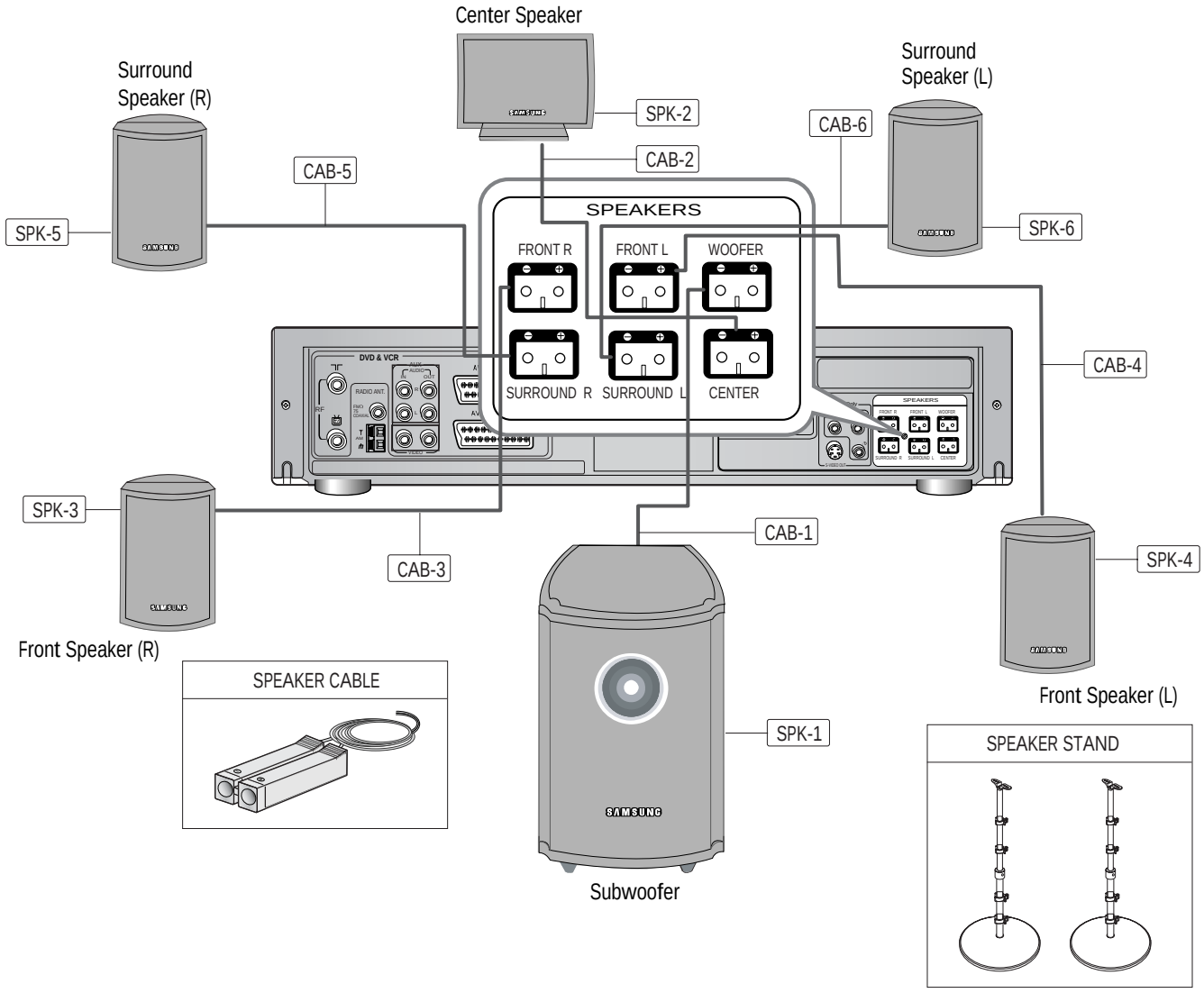
Loc. No	Parts No.	Description ; Specification	Remark
B456	AC66-00009A	GEAR-JOINT 1;TS-10,POM,1.5,17.5(22),-,NA	
B458	AC66-00012A	GEAR-JOINT 2;TS-10,POM,1.0,23,-,BLK,24.6	
B460	AC61-00090A	BRACKET-GEAR;TS-10,SECC E20/20,0.8,-,-,-	
B462	AC60-10517A	SCREW-TAP TITE;-,-,M2.6,L5,PH,+,-,-,ZPC,	
B464	AC66-00019A	SLIDER-CAM;TS-10,SECC E20/20,1.2,-,-,-,-	
B468	AC66-00017A	LEVER-PINCH DRIVE;TS-10,SECC E20/20,1.0	
B478	AC66-00016A	LEVER-TENSION DRIVE;TS-10,SECC E20/20,1	
B484	AC66-00030A	GEAR-LOADING DR. ASS'Y;TS-10,POM+SWPB,-,	
B488	AC66-00023A	LEVER-S LOADING;TS-10,POM,-,-,-,-,NAT,-	
B489	AC66-00021A	LINK-LOADING S;TS-10,SECC E20/20,0.8,-,-	
B500	AC66-00024A	LEVER-T LOADING;TS-10,POM,-,-,-,-,NAT,-	
B501	AC66-00022A	LINK-LOADING T;TS-10,SECC E20/20,0.8,-,-	
B560	AC31-00016A	MOTOR-CAPSTAN;F2QVB05,SCORPIO2(TS-10A),-	
B570	AC60-10514A	SCREW-CAPSTAN;-,-,M2.6,L6,PH,+,-,-,-,-	
G542	AC66-60051A	BELT-PULLEY;-,5CM-70,2 * 2,-,71.3,-,X-9	
K200	AC61-21012A	HOLDER-CLUTCH ASSY;X-9,-,-,-,-,-,-	
K221	AC66-20581A	GEAR-CENTER ASSY;-,POM,M=O.5,-,HIGHT T.,	
K222	AC60-30306A	FASTENER-WASHER SLIT;-,-,ID2.1,OD5.0,T0.	
K225	AC66-00006A	LEVER-UP DOWN;TS-10,POM,-,-,-,-,NAT,-	

3-4 DVD Mechanical Parts



Loc. No	Parts No.	Description ; Specification	Remark
900	6003-001157	SCREW-TAPTITE;PWH,+,B,M2,L6,ZPC(YEL),SWR	
903	6001-001370	SCREW-MACHINE;CH,+,M1.7,L3.0,ZPC(YEL),SW	
904	6002-001086	SCREW-TAPPING;PH,+,B,M1.7,L5.0,ZPC(YEL),	
H102	AH66-00111B	CLAMPER-ASSY;DP-5,POM+MAGNET,-,-,-,-,-,-	
H103	AK66-00007A	PULLEY-GEAR;DP-9,POM ,-,-,-,-,-,-	
H104	AK31-00003A	MOTOR-LOAD ASSY;SM-2412L2,DP-9,-,-,-,-,-	
H105	6602-001076	BELT-RECTANGULAR;CR,T1.2,4.3%,1.2X25.1,B	
H106	AK66-00008A	GEAR-TRAY;DP-9,POM,-,-,-,-,-,-	
H107	AK66-00009A	SLIDER-HOUSING;DP-9,POM,-,-,-,-,-	
H108	AK63-00008B	TRAY-DISC;DP-9,ABS,-,-,-,-,GRAY,COMBO	
H202	AK73-00005A	RUBBER-INSULATOR;DP-9,BUTYL RUBBER,-,-,-	
H203	AH61-50327A	SHAFT-P/U;DP-3,SUS420J2,L84.7,OD3,-,-,-	
H204	AK66-00010A	GEAR-FEED A;DP-9,POM ,-,-,-,-,-,-	
H205	AK66-00011A	GEAR-FEED B;DP-9,POM ,-,-,-,-,-,-	
H206	AK61-00032A	HOLDER-CAM SKEW;DP-9,POM,-,-,-,BLACK,-	
H207	AK31-00004A	MOTOR SPINDLE;RSM-2606A1,DP-9,350MA,-,-,	
H209	AK64-00052A	CHASSIS-SUB;DP-9,ABS(SR-0320),0,0,0,-,-	
H210	AK31-00005A	MOTOR-FEED ASSY;-,DP-9,-,-,-,-,-,-,-,-,-	
H211	AK97-00166B	ASSY-PICK UP;-,SOH-DSSB T544C,SEM,W/T	
H241	3809-001409	CABLE-FLAT;30V,80C,230MM,24P,1MM,UL2896	

3-5 Speakers System



Loc. No	Parts No.	Description ; Specification	Remark
CAB-1	AK82-00472A	A/S MATERIAL ASSY-SPEAKER C BL;SP-500,XA	
CAB-2	AK82-00473A	A/S MATERIAL ASSY-SPEAKER C RE;SP-500,XA	
CAB-3	AK82-00474A	A/S MATERIAL ASSY-SPEAKER C GR;SP-500,XA	
CAB-4	AK82-00475A	A/S MATERIAL ASSY-SPEAKER C WH;SP-500,XA	
CAB-5	AK82-00477A	A/S MATERIAL ASSY-C GRAY;SP-500,XAA,SURR	
CAB-6	AK82-00476A	A/S MATERIAL ASSY-VIOLET;SP-500,XAA,SUB	
SPK-1	AK82-00466A	A/S MATERIAL ASSY-SPEAKER;SP-500,XAA,WOO	
SPK-2	AK82-00483A	A/S MATERIAL ASSY-SPEAKER;SP-500S,EUROPE	
SPK-3	AK82-00485A	A/S MATERIAL ASSY-SPEAKER;SP-500S,EUROPE	
SPK-4	AK82-00484A	A/S MATERIAL ASSY-SPEAKER;SP-500S,EUROPE	
SPK-5	AK82-00482A	A/S MATERIAL ASSY-SPEAKER;SP-500S,EUROPE	
SPK-6	AK82-00481A	A/S MATERIAL ASSY-SPEAKER;SP-500S,EUROPE	
STAND	AK61-00134D	STAND-SPEAKER ASSY;ST-500,SUS304,-,W240,	(OPTION)

MODELS	1	21	200	601	602
DVD-CM500/XEG	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/XEF	AK97-00626E	AK64-00448D	3903-000091	AC92-01536A	AK92-00420A
DVD-CM500/SED	AK97-00626E	AK64-00448D	3903-000091	AC92-01536A	AK92-00420A
DVD-CM500/XEV	AK97-00626E	AK64-00448D	3903-000091	AC92-01549A	AK92-00420A
DVD-CM500/XEUI	AK97-00626F	AK64-00448D	3903-000100	AC92-01547A	AK92-00420A
DVD-CM500/XEU	AK97-00626F	AK64-00448D	3903-000100	AC92-01547A	AK92-00420A
DVD-CM500/XEL	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/XET	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/XEC	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/XEE	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/XEP	AK97-00626F	AK64-00448D	3903-000091	AC92-01547A	AK92-00420A
DVD-CM500/FES	AK97-00626F	AK64-00448D	3903-000091	AC92-01548A	AK92-00420A
DVD-CM500/EUR	AK97-00626F	AK64-00448D	3903-000091	AC92-01548A	AK92-00420A
DVD-CM500/AFR	AK97-00626E	AK64-00448D	3903-000091	AC92-01549A	AK92-00420A
DVD-CM500/XEO	AK97-00626F	AK64-00448D	3903-000091	AC92-01548A	AK92-00420A
DVD-CM500/XEH	AK97-00626F	AK64-00448D	3903-000091	AC92-01548A	AK92-00420A
DVD-CM500/XSA	AK97-00626M	AK64-00448E	3903-000094	AC92-01550A	AK92-00421A
DVD-CM500/RAD	AK97-00626M	AK64-00448E	3903-000094	AC92-01551A	AK92-00421A
CHT-2020/HACO	AK97-00626G	AK64-00448F	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XSG	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/TAW	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/UMG	AK97-00626J	AK64-00448C	3903-000100	AC92-01552A	AK92-00421A
CHT-500/ELT	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/SAM	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XST	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XSS	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/SMR	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XSV	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XSH	AK97-00626K	AK64-00448E	3903-000100	AC92-01552A	AK92-00421A
CHT-500/XTL	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/BPT	AK97-00626J	AK64-00448C	3903-000091	AC92-01552A	AK92-00421A
CHT-500/XFA	AK97-00626L	AK64-00448C	3903-000091	AC92-01551A	AK92-00421A

MEMO